

# Scope of Work

Customer Name / Address
MARION COUNTY FLEET 3330 S.E. MARICAMP ROAD OCALA, FL 34471

Date	Estimate #
5/27/2026	26-14357

Item	Description
	CUSTOMER NAME: MARION COUNTY FLEET #1
	UNIT OR ID # -
	Current Chassis: 2014 FORD F450 4X2 #HEC58100
	New Chassis: INTERNATIONAL CV515
	Ambulance Module OEM: AEV #17OF21744
	Sales Manager: FRED JOSEPH
	*****
S990-4	PRICING IS BASED ON EVALUATION OF SUBMITTED PHOTOS AND IS SUBJECT TO SUPPLEMENTAL CHARGES AFTER ARRIVAL AND INSPECTION OF UNIT.
Q 100	PRE-INSPECTION
Q100-1	ETR will test the mechanical, electrical and O2 systems. The customer will be notified of findings.
	***** END OF SECTION *****
	*****
	-----<< LIGHTING >>-----
	*****
E 101	REMOVE LIGHTING
	> REMOVE EXTERIOR LIGHTING
E101-1E	Front of Module - Remove (5) Warning Lights. Remove clearance lights. Remove turn arrow lights. Remove 2" round step lights from front stone guards
E101-2B	StreetSide - Remove (2) Warning Lights. Remove (2) Scene Light. Remove DOT light on bumper pontoon. Remove mid level turn arrow light.
E101-3B	Curbside - Remove (2) Warning Lights. Remove (2) Scene Light. Remove DOT light on bumper pontoon. Remove mid level turn arrow light.
E101-4D	Rear of Module - Remove (5) Warning Lights. Remove (2) Scene Lights. Remove clearance lights. Remove center brake light. Remove Brake/Turn/Reverse lights. Remove Tag Lights.
	> REMOVE INTERIOR LIGHTING
E101-9	Remove (1) Stepwell Light.
	***** END OF SECTION *****
E 122	INSTALL LIGHTING - NOTE: All ETR installed zip-ties must be flush cut.
	>FRONT OF MODULE
E122-1B	FRONT OF MODULE WARNING LIGHTS - Reinstall (5) Red/White LED Lights with new chrome flanges. Clear Lens, Same layout as built
E122-3C	FRONT OF MODULE DOT LIGHTS - Install (2) NEW LED corner cap lights. Center clearance lights are deleted.

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E122-3G-3	FRONT OF MODULE TURN LIGHTS - Install (2) New Tecniq K60 Series LED turn arrow lights with chrome flanges.
E122-3H	FRONT OF MODULE - Reinstall (2) 2" Round Cab Step Lights.
E122-SPEC	FRONT OF MODULE BROW LIGHT - Install Firetech brow light. Single Stack: 50" With (3) Clearance lights (35 LED) FT-B-46-ML3-W: Switched: Brow Light Switch / Location: Front of Box Centered Above Box Drip Rail / Front Center. Note : Mount so Brow light is facing forward for use as a Warning light. Please make sure the hole for the brow light wiring is hidden behind the brow light itself and not exposed on the ends
	>STREETSIDE OF MODULE
E122-4	STREETSIDE WARNING LIGHTS - UPPER - Reinstall (2) Red LED Lights with new chrome flanges. Clear Lens, Same layout as built
E122-5	STREETSIDE WARNING LIGHTS - MID - Reinstall (1) Whelen Red 700 series Light with new chrome flange. Clear Lens
E122-7A	STREETSIDE SCENE LIGHTS - Install (2) New Whelen 900 Series LED scene lights with chrome flanges.
E122-8A	STREETSIDE DOT LIGHTS - Install new LED DOT light., on side of rear bumper pontoon
	>CURBSIDE OF MODULE
E122-9	CURBSIDE WARNING LIGHTS - UPPER - Reinstall (2) Red LED Lights with new chrome flanges. Clear Lens, Same layout as built
E122-10	CURBSIDE WARNING LIGHTS - MID - Reinstall (1) Whelen Red LED 700 series Light with new chrome flange. Clear Lens
E122-12A	CURBSIDE SCENE LIGHTS - Install (2) New Whelen 900 Series LED scene lights with chrome flanges.
E122-13A	CURBSIDE DOT LIGHTS - Install new LED DOT light., on side of rear bumper pontoon
	>REAR OF MODULE
E122-14	REAR OF MODULE WARNING LIGHTS - UPPER - Reinstall (2) Outer Red 900 LED Lights and (1) Center Amber 600 Light with new chrome flanges. Clear Lens.
E122-15	REAR OF MODULE WARNING LIGHTS - MID - Reinstall (2) Amber 900 Lights with new chrome flanges. Clear Lens.
E122-18C	REAR OF MODULE DOT LIGHTS - Install (3) New LED Center Clearance Lights and (2) New LED corner cap lights.
E122-19	REAR OF MODULE SCENE LIGHTS - Reinstall (2) scene lights
E122-20B	BRAKE / TAIL / TURN / REVERSE LIGHTS - Install New Whelen 600 Series LED lights with chrome flanges.
E122-21	TAG LIGHTS - Install new LED.
E122-32A	3RD BRAKE LIGHT - Install New 3rd Brake Light
	>CHASSIS LIGHTING

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E122-22E	GRILL LIGHTS - Install (4) New Whelen 500 V-Series LED Warning Lights with chrome flanges. NOTE: The Takedown Lights Will Flash as Emergency Lights and Will Also Have a Separate Over Ride Switch in Console As a Steady Burn If Needed To Use As Scene Lights. The Puddle Lights Will Have a Separate Switch to Activate and Will Be Tied Into the Same 5 Minute Kill Circuit.
E122-23C	INTERSECTION LIGHTS - Install (2) New Whelen 500 V-Series LED Warning Lights with chrome flanges. NOTE: The Takedown Lights Will Flash as Emergency Lights and Will Also Have a Separate Over Ride Switch in Console As a Steady Burn If Needed To Use As Scene Lights. The Puddle Lights Will Have a Separate Switch to Activate and Will Be Tied Into the Same 5 Minute Kill Circuit.
	>INTERIOR LIGHTING
E122-26	DOME LIGHTS - No change.
E122-27	FLUORESCENT LIGHTS - No change.
E122-28	ACTION AREA LIGHT - No change.
E122-29	ENTRYWAY LIGHT - Install (1) new LED light.
E122-30	COMPARTMENT LIGHTS - No change.
	***** END OF SECTION *****
	*****
	-----<< ELECTRICAL >>-----
	*****
E 104	DISCONNECT WIRING
E104-1	Pull back wires from under hood and label. Includes cables.
E104-2	Remove radios, switch panel, console components, cab components.
E104-3	Pull all wires from console to module and label.
E104-4	Disconnect all chassis grounds.
E104-5	Remove (1) shoreline inlet.
E104-SPEC	Remove the center console Computer Mount. Mount will not be reinstalled
E104-9	Inspect all removed electrical circuits, fuses, and components for damage. Notify sales of any issues.
E104-10A	Remove (2) module roof antennas. Antennas will not be reinstalled.
E104-SPEC	Remove the radio chargers and flashlight chargers from the cab.
	***** END OF SECTION *****
E 124	ELECTRICAL - NOTE: All ETR installed zip-ties must be flush cut.
E124-1	New Cab - Remove seats, trim, headliner.
E124-4	Catalog and separate wires. Separate, Route, and extend wiring to under hood locations and cab locations.
E124-5	Route and hook up main battery power supply cables as required.
E124-6A	Install new console. With aluminum backing plate on passenger side.

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E124-SPEC	Install fuse block under console and in inverter compartment to make components and wiring easier to change and eliminate the searching for fuses. (Blue Sea 5032 ST-Blade Split Bus Fuse Block. Battery hot circuits & Ignition Hot on circuits
E124-7A	Install and wire new Federal PF200R Pathfinder siren controller. Remote Amp
E124-SPEC	Install (2) New Streamlight, Survivor LED-90513 Flashlights in cab. Yellow, 12Volt steady charge with holder Location: Cab Console Between Cup Holders and Glove Storage
E124-8	Transfer reinstall and wire switch panel. Change rocker switches, as needed.
E124-9	Transfer, reinstall, and wire in, console and cab components.
E124-SPEC	Install 15 minute Kill Circuit
E124-12B	Back Up Camera will be interfaced with OEM monitor in dash.
E124-13A	CAAS GVS 3.0 Exception C.8.5.5 Lack of Automatic Anti-Theft device for Idling. Anti-theft security module declined. (Per CAAS requirements). By declining to select an appropriate anti-theft device for this chassis, The Agency is non-compliant to CAAS GVS 2.0 for the likely event of required idling of the chassis while unattended.
E124-15A	Install and hook up new battery switch.
E124-16	Wire all chassis tie in circuits - Ignition, Clutch, Neutral Safety, Park brake, etc. > MODULE INTERIOR ELECTRICAL
E124-18	Refurbish circuit board as needed.
E124-19	Test rear switch/control panel functions. Change rocker switches, as needed. Notify sales of any issues. Supplemental Charges May Apply.
E124-20A	Replace existing inverter with Vanner Lifesine 1100W Pure Sine Wave w/ 55A (3) stage charger. Portable Equipment Charging Circuits: Included in Inverter
E124-22	Install Activtek air purifier system. Add Activtek: Activ Tek induct 500-12V Dry H2O2 Air Purification -ozone free. System is to be installed in return air cabinet. It must be serviceable, but not visible to EMT. Activ Tek system on while HVAC blower is running only.
E124-41	Install (3) New 125V/USB Lighted Receptacle and Stainless Steel Cover Plate. (1) in A/A, (1) in Telemetry area and (1) over squad bench. NOTE: Ensure all 125v outlets have the ground hole to the bottom. (Customer preference.) > MODULE EXTERIOR ELECTRICAL
E124-25B	Install (1) New 20A Auto Eject Shoreline inlet - Red Cover. with New 1 second pulsed relay.
E124-25N	ETR wires the Auto Eject with a 1 second pulse relay activated by the "Ignition Circuit". This way the vehicle "Starting Circuit" is not compromised. The Shoreline plug will eject when the key switch is turned to the first position.
E124-25L	Wire and Install (2) New Green Shoreline indicator lights. Weatherproof, power by SQL, Green Indicator lights located above shoreline inlet stacked vertical. Shoreline power in light on top. Shoreline power out light on bottom.
E124-26E	Install new door switches - (11) doors.

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Item	Description
E124-27	Tie-in tail light harness to OEM harness. Includes brake, turn, tail, and reverse lights.
E124-28	Install new backup alarm.
E124-29A	Install (2) Customer-supplied module roof WiFi antennas installed above M1A compartment with coax to terminate inside compartment.
E124-30B	Install new OEM back up camera on rear of module. (Per CASA requirements)
E124-33A	Install and wire new ES100 bumper speakers for siren. Include S/S ETR grills.
E124-35	Install chassis and battery grounds. Extend battery cables for battery storage under cab, driver's side
E124-37	Reinstall seats, seatbelts, trim, and headliner. (Torque bolts to spec, apply torque seal, and sign off in critical process book per QVM requirements)
E124-99	Power up module and function test.
	***** END OF SECTION *****
	*****
	-----<< HVAC >>-----
	*****
A 106	DISCONNECT AND REMOVE HVAC SYSTEMS
A106-1	Evacuate A/C system.
A106-2A	Disconnect and remove all A/C and heater hoses. (New hoses will be installed)
A106-3A	Disconnect and remove the module A/C evaporator. (A new unit will be installed)
A106-4C	Disconnect and remove condenser - Under module mount. (A new unit will be installed)
	***** END OF SECTION *****
A 125	HVAC SYSTEMS - NOTE: All ETR installed zip-ties must be flush cut.
A125-1A	Route and connect new AC and Heater hoses to new chassis.
A125-2A	Connect and install new module evaporator.
A125-3E	Connect and install new condenser - Roof of module mount, in center of roof
A125-4	Install new heat shield.
A125-6	Charge A/C system and check pressures to OEM specifications.
A125-10	Add AC Vent to M1A Compartment.
	***** END OF SECTION *****
	*****
	---<< DOORS >>---
	*****
C 103	DOORS, REMOVE/DISASSEMBLE
C103-1-3	Remove and break down (3) entry doors for paint. Label and bag all removed parts.
C103-2-7	Remove and break down (7) compartment doors for paint. Label and bag all removed parts.
C103-7	> Remove rear door grabbers.

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	***** END OF SECTION *****
D 117	RECONDITION COMPARTMENTS/HINGES/PANELS
D117-1-10	Polish and inspect hinges - (10) doors
D117-2-7	Polish compartment door diamond plate panels - (7) doors
D117-3-3	Polish and clean entry door panels - (3) doors
D117-6	Polish and clean rear kickplate.
D117-9	Polish and clean fuel fill housing.
D117-10	Polish and clean DEF fill housing.
D117-14	Polish and clean diamond plate rub rails.
D117-15	Polish and clean Diamond Plate Bellows shield
D117-SPEC	Polish and Clean (6) stainless sill plates
	***** END OF SECTION *****
C 123	ASSEMBLE / INSTALL / DOORS / GASKETS - NOTE: All ETR installed zip-ties must be flush cut.
C123-1-3	Reassemble and Install (3) entry doors with the following options:
C123-3-A	> Recondition and reinstall exterior and interior handles.
C123-3-C	> New rotary latches (Per FMVSS and CAAS requirements)
C123-3-E	> New nader pins (Torque bolts to spec, apply torque seal, and sign off in critical process book per QVM, FMVSS, and CAAS, requirements)
C123-3-F	> New electric lock actuators
C123-3-G	> Clean and reinstall windows - Notify sales of any problems with windows
C123-3-I	> New door gaskets
C123-3-J	> Time handles and latches
C123-3-L	> Check for proper alignment
C123-3-M	> Reinstall interior upper door panels
C123-3-N	> Install new lower stainless door panels - (3) Entry doors
C123-3-P	> Reinstall Entry Door Grab Handles
C123-23-1	> Install new Curbside Entry door hold open (1) door.
C123-24A	> Install new CPI door grabbers. (2) at the rear
C123-2-7	Reassemble and Install (7) compartment doors with the following options:
C123-3-A	> Recondition and reinstall exterior handles.
C123-3-C	> New rotary latches (Per FMVSS and CAAS requirements)
C123-3-C-1	>> New Emergency Release latches on Entry doors.
C123-3-E	> New nader pins (Torque bolts to spec, apply torque seal, and sign off in critical process book per QVM, FMVSS, and CAAS, requirements)
C123-3-F	> New electric lock actuators
C123-3-I	> New door gaskets

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Item	Description
C123-3-J	> Time handles and latches
C123-3-L	> Check for proper alignment
C123-3-O-7	> Install new door panels - (7) Compartment doors
C123-23-7	> Install new door hold opens (7) doors.
	***** END OF SECTION *****
	*****
	---<< HARDWARE >>---
	*****
C 102	REMOVE HARDWARE
C102-1	Remove all diamond plate stone guards and corner guards from the module.
C102-2	Remove drip rails.
C102-3	Remove the fender flares from the rear wheel wells.
C102-4	Remove rub rails.
C102-5	Remove Fuel Fill
C102-6	Remove DEF Fill. Hole will be welded.
C102-8	Remove rear bumper.
C102-20	Remove Placard Holders. Placards will not be reinstalled. Mounting holes will be welded.
C102-22	Remove Stainless Steel Door Sill Plates
	***** END OF SECTION *****
C 121	INSTALL HARDWARE - NOTE: All ETR installed zip-ties must be flush cut.
C121-1A	Install new diamond plate rear kick plate.
C121-2A	Reinstall rear bumper with new diamond plate pontoons and flip up step.
C121-3	Install new rubber gum drops to rear kick plate for flip up step.
C121-4	Install new black rubber fender flares.
C121-5A	Install new flat stone guards to the front of the module.
C121-6A	Install new diamond plate corner stone guards.
C121-7	Install new diamond plate to curbside stepwell.
C121-8	Reinstall fuel fill housing.
C121-9	Reinstall diamond plate rub rails with new rubber spacers.
C121-11A	Install new cab step assemblies. (2) Door Cab. Battery storage under cab, driver's side in OEM tray. Provide removable plate for access to batteries.
C121-15	Install reflective DOT stickers. Red at rear (4) and amber at front (4)
C121-18	Install new mudflaps.
C121-19A	Cut new drip rails and install after graphics.
C121-21	Install Starboard in Back Board and O2 compartments.
C121-24-A6	Clean and Reinstall Turtle Tile to all compartments except Backboard and O2 - (6) compartments.
C121-26-6	Transfer and Reinstall stainless compartment thresholds - (6) Compartments.

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C121-SPEC	Install New Backboard strap in M-5 compartment.
C121-SPEC	Install rubber seal to lower shelf in the M7 compartment, so that when the door is closed it seals off the odor from the bunker gear in the lower section. ***** END OF SECTION *****
	***** ----<< INTERIOR AND CABINETS >>---- *****
I 108	REMOVE FLOORING & COMPONENTS
I108-1	Remove bulkhead and ALS cabinets if needed for access.
I108-2	Remove antler and lock bar if present and ship loose with completed unit.
I108-3	Remove floor plates for antler lock bar.
I108-5	Remove thresholds.
I108-6	Remove floor trim.
I108-7	Remove attendant seat.
I108-8	Remove attendant seat base.
I108-9	Remove flooring and inspect subfloor. Advise sales of any issues.
I108-SPEC	Repair and replace rotten subfloor ***** END OF SECTION *****
I 131	PASS-THRU, BELLOWS
I131-1	Modify bulkhead for the change of chassis and Install new accordion bellows for pass through. Seal with black silicone. ***** END OF SECTION *****
I 132	CAB INTERIOR PANELS
I132-1A	Fabricate and install new interior cab close out panels - Type I cab ***** END OF SECTION *****
I 148	CONSOLE - FABWORK / MODIFICATIONS
I148-1	Fabricate new console - Type I cab. Cover with black easy grip and trim edges with 7-trim. Layout - With switch panel at front, (2) cup holder in middle and Flashlight chargers, at rear. With aluminum backing plate for future installation of computer mount. Match previous remount 26-11973. Do not reinstall MDT mount. ***** END OF SECTION *****
I 126	INSTALL SUB FLOOR / INSTALL FLOORING / INSTALL FLOOR COMPONENTS
I126-1	Install new floor covering. Lonplate 424TX
I126-2	Install new floor trim.
I126-3	Fabricate and install new rear threshold - Stainless.

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I126-4	Install new side threshold - Stainless.
I126-5A	Apply non-skid tape to rear threshold - Black / Yellow.
I126-6C	Install new attendant seat base - EVS metal base (Torque bolts to spec, apply torque seal, and sign off in critical process book per QVM, FMVSS, and CAAS, requirements)
I126-7B	Install new attendant seat - EVS Per-4-Max child safety seat. Black. (Torque bolts to spec, apply torque seal, and sign off in critical process book per QVM, FMVSS, and CAAS, requirements)
	***** END OF SECTION *****
I 172	COT RETENTION SYSTEM
I172-3	Install Stryker Power Load with charging (Per CAAS requirements)
	***** END OF SECTION *****
I 127	PLEXIGLASS
I127-2-7	Replace all plexi glass - (7) cabinets. Smoke Plexi
I127-2-2	Fabricate and Install (3) solid Plexi doors, with New Black hinges at top and chrome round latch. Smoke glass. (2) Curbside Upper cabinets and (1) Rear streetside cabinet.
I127-SPEC	Replace Plexiglass window felt, (7) cabinets
	***** END OF SECTION *****
I 129	UPHOLSTERY
I129-2	Remove and reinstall necessary upholstery to work inside the module.
I129-4	Recover upholstery - squad bench cushions. Black
I129-SPEC	Recover Bulkhead upholstery, Black
	***** END OF SECTION *****
I 146	FABRICATE CABINETS / INTERIOR MODIFICATIONS & INSTALLATIONS
	>CABINETS
	>SQUAD BENCH
I146-4-2	Replace squad bench (2) hold opens.
I146-6	Replace (1) squad bench secondary patient seat belt. (Torque bolts to spec, apply torque seal, and sign off in critical process book per QVM, FMVSS, and CAAS, requirements)
I146-SPEC	Install New aluminum sharps/trash lid, with New Chrome Hinges and New ABS bezel. on squad bench . See photo in sales
I146-SPEC	Cut down squad bench lids to prevent rubbing together
	>COUNTERTOPS
I146-9	Inspect counter tops. Advise sales of any issues.
I146-13	Install new stainless steel to face of lower ALS cabinet and face of squad bench. See photos in sales
	>TRIM

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I146-15	Replace damaged cabinet and Floor trim. >HARDWARE
I146-16	Replace corroded hardware and hinges as needed.
I146-16A	Replace squad bench hinges.
I146-17A	Install new squad bench safety net - Direct replacement. ***** END OF SECTION *****
I 157	HEADLINER
I157-SPEC	Buff out Headliner
I157-SPEC	Install (3) New IN Hooks ***** END OF SECTION *****
I 154	O2 SYSTEM / MED AIR SYSTEM /
I154-1	Pressure test oxygen system. Notify Sales of any issues.
I154-SPEC	O2 SYSTEM - Replace (3) O2 outlets ***** END OF SECTION *****
	***** ----<< FABRICATION AND BODY MODS >>---- *****
F 140	FRONT OF MODULE MODIFICATIONS
F140-1	Modify front of body for chassis change - Type I to International CV515
F140-8	Weld up mounting holes for center (3) clearance lights. ***** END OF SECTION *****
F 142	STREET SIDE MODULE MODIFICATIONS
F142-2	Weld up holes for DEF fill.
F142-SPEC	Weld up mounting holes for placards on streetside ***** END OF SECTION *****
F 143	CURB SIDE MODULE MODIFICATIONS
F143-SPEC	Weld up mounting holes for placards on curbside ***** END OF SECTION *****
F 144	MODULE ROOF STRUCTURE MODIFICATIONS
F144-SPEC	ROOF MODULE - Weld up antennas holes in roof ***** END OF SECTION *****
F 147	FABRICATE DIAMOND PLATE
F147-1	Fabricate new diamond plate for the side entry step well.

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F147-2	Fabricate new pontoons and rear flip up step.
F147-3	Fabricate a new diamond plate kick plate. Tag recess centered.
F147-8	Fabricate new diamond plate cab step assemblies - Medium Duty Cab. With access to batteries under cab steps, driver side.
F147-9-6	Fabricate new diamond plate door panels - (6) doors. ***** END OF SECTION *****
F 149	FABRICATE NON-DIAMOND PLATE
F149-4	Fabricate new lower door panels for entry doors. Stainless steel
F149-6	Fabricate new cab window blank - Type I
F149-SPEC	Fabricate smooth aluminum sharps/trash lid for squad bench. DA finish. See photo in sales
F149-SPEC	Fabricate .188 Aluminum bracket for front Brow light. Bend bracket so light is facing forward.
F149-SPEC	Fabricate aluminum backing plate for MDT mount ***** END OF SECTION *****
	***** ----<< PAINT >>---- *****
P 113	MODULE - PREP / PAINT / CUT & BUFF
P113-1	Remove Graphics
P113-2	Module Roof - Repair any minor body damage and sand module - Prep for primer.
P113-3	Module Front - Repair any minor body damage and sand module - Prep for primer.
P113-4	Module Rear - Repair any minor body damage and sand module - Prep for primer.
P113-5	Module Street Side - Repair any minor body damage and sand module - Prep for primer.
P113-6	Module Curb Side - Repair any minor body damage and sand module - Prep for primer.
P113-7	Primer Module
P113-8	Block sand module to identify imperfections. Prep module for paint - (1) color paint job. RED NAV2813
	MODULE - PAINT / CUT & BUFF
P113-9C	Paint Module - Base Clear - Single Color RED NAV 2813
P113-10	Cut and Buff module
	MISC PAINT
P113-12	Prep and paint rear window blank. ***** END OF SECTION *****
P 115	DOORS - PREP / PAINT / CUT & BUFF
P115-3-10	Prep, Prime, and Paint Doors - (10) Doors - Base Clear - (1) color.
P115-5-10	Cut and Buff Doors - (10) Doors.

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	***** END OF SECTION *****
P 116	CHASSIS - PREP / PAINT / CUT & BUFF
P116-7	Chassis - Paint - OEM Chassis painted job color at factory.
	***** END OF SECTION *****
G 203	GRAPHICS AND LETTERING
G203-SPEC	Produce and install graphics
	***** END OF SECTION *****
	*****
	----<< BODY MOUNT & CHASSIS PREP >>----
	*****
F 105	REMOVE MODULE
F105-1	Unbolt and remove module and secure on a cart.
F105-2	Inspect mounting sill and notify sales of any issues.
F105-6	Old Chassis - Close off all electrical penetrations in cab. Close out the pass thru to the cab to prevent damage from the environment. Close out all holes in cab and cap fuel fill.
	***** END OF SECTION *****
F 130	CHASSIS PREP & MODIFICATIONS - NOTE: All ETR installed zip-ties must be flush cut.
F130-1	Weigh new chassis (4-point) and record in critical process book. (Per QVM requirements)
F130-2	Verify old chassis length and outrigger locations - Layout new chassis for body mount.
F130-3	Drill and install outriggers with Grade #8 fasteners - Type I (Torque bolts to spec, apply torque seal, and sign off in critical process book per QVM requirements)
F130-4	Install new isolators to outriggers with new Grade #8 fasteners - Type I or Type III (Torque bolts to spec, apply torque seal, and sign off in critical process book per QVM requirements)
F130-5A	Prepare the back of the cab - Medium Duty
F130-6	Prep for fuel fill.
F130-7	Prep for DEF fill.
F130-11	Install Tow Eyes on Rear
F130-14	Weld in new crossmember at rear for tow eyes.
F130-18	Terminate exhaust at outer edge of body
	***** END OF SECTION *****
F 120	MOUNT MODULE

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Item	Description
F120-1	Type I - Set mod on chassis and bolt in place using new mounting fasteners (grade #8 fasteners) (Torque bolts to spec, apply torque seal, and sign off in critical process book per QVM requirements) ***** END OF SECTION *****
	***** ----<< QUALITY CONTROL AND FINAL PREP >>---- *****
Q 190	ROAD TEST/WEIGHT
Q190-1	Road test vehicle both interstate and city roads with a technician in the rear testing functions.
Q190-2	Apply fuel to vehicle to ensure proper filling without hesitation of spillage.
Q190-3	Vehicle will be weighed for tag and registration.
Q190-4	Perform 4-point weight of completed unit for weight analysis and payload. (Per QVM and CAAS requirements) ***** END OF SECTION *****
Q 191	QUALITY CONTROL
Q191-1	The vehicle will be inspected and any workmanship issues found will be corrected. ***** END OF SECTION *****
D 192	DETAIL AND FINAL PREP
D192-1	The vehicle will get front end alignment.
D192-2	The complete vehicle will be detailed prior to customer inspection.
D192-3	Install all final labels "No Smoking" "Fasten Seat Belts" "ETR Final Vehicle Plate" "FMVSS Label" "CAAS Certification Label"
D192-4	All owners and equipment manuals are to be put in the cab of vehicle.
D192-5	All take-off parts including battery and cot hardware shall be returned to customer. ***** END OF SECTION *****
Q 193	CUSTOMER INSPECTION
Q193-1	The vehicle will be inspected with customer and any workmanship issues or discrepancies found will be corrected. ***** END OF SECTION *****
S 194	PICKUP / DELIVERY OF UNITS
S194-1	Customer will be responsible for all transport of unit - Including old chassis. ***** END OF SECTION *****

# Scope of Work

Customer Name / Address
MARION COUNTY FLEET 3330 S.E. MARICAMP ROAD OCALA, FL 34471

Date	Estimate #
5/27/2026	26-14357

Item	Description
S990-1	The Purchaser agrees the above Scope of Work includes all of the detail to meet the requirements of the Purchaser. The Scope of Work includes all material and labor for the completion of the unit.
S990-2	CHANGE ORDER POLICY : After Confirmation, Prior to Engineering - Change Order Fee \$50 Per Item, Plus Option Cost After Confirmation, After Engineering Start - Change Order Fee \$100 Per Item, Plus 100% Option Cost After Confirmation, After Production Start - Change Order Fee \$150 Per Item, Plus 100% Option Cost
S990-4	PRICING IS BASED ON EVALUATION OF SUBMITTED PHOTOS AND IS SUBJECT TO SUPPLEMENTAL CHARGES AFTER ARRIVAL AND INSPECTION OF UNIT.
S990-3	CUSTOMER SIGNATURE - _____  DATE - _____
S990-5	SALESMAN SIGNATURE - _____  DATE - _____